

FIG. 1

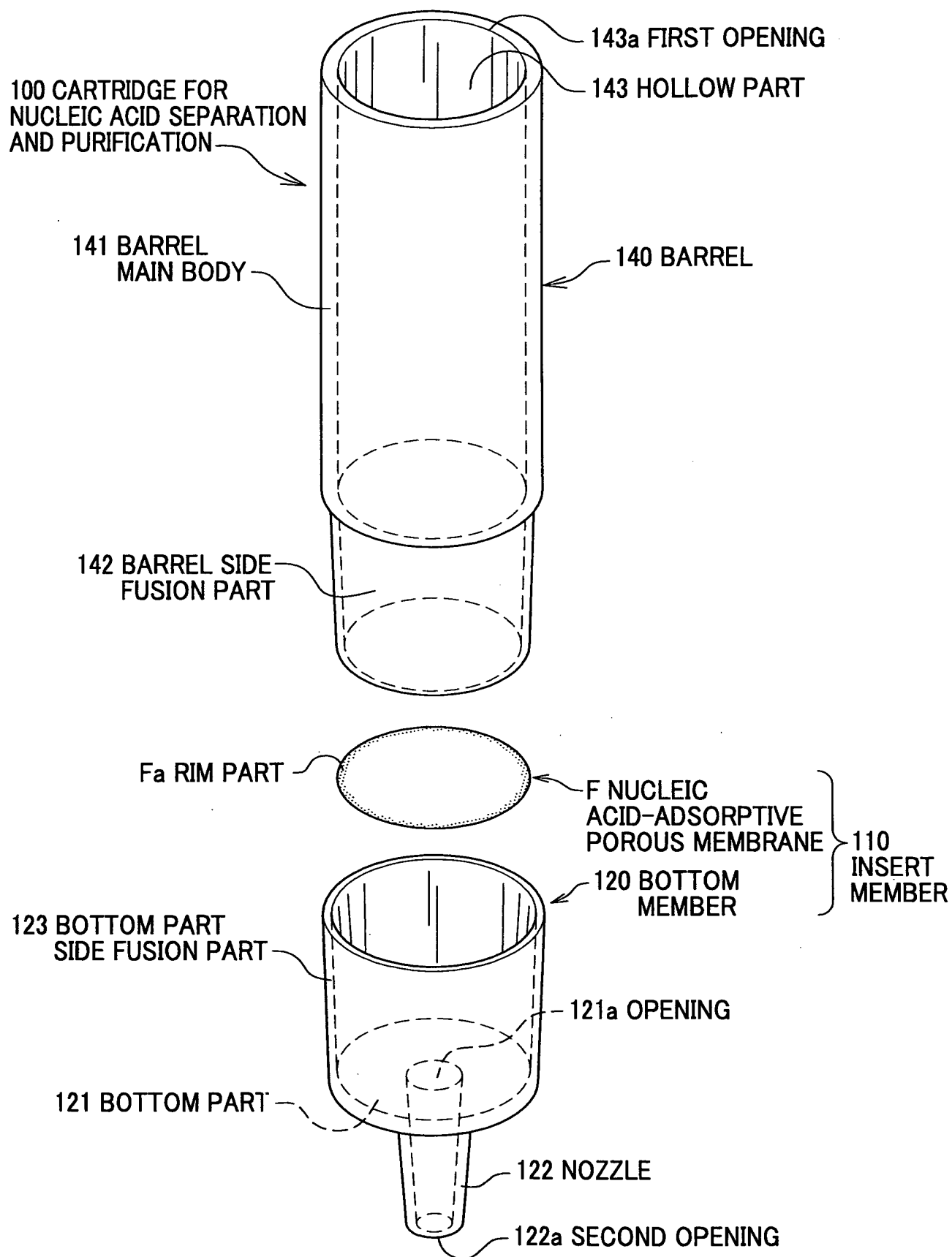


FIG.2

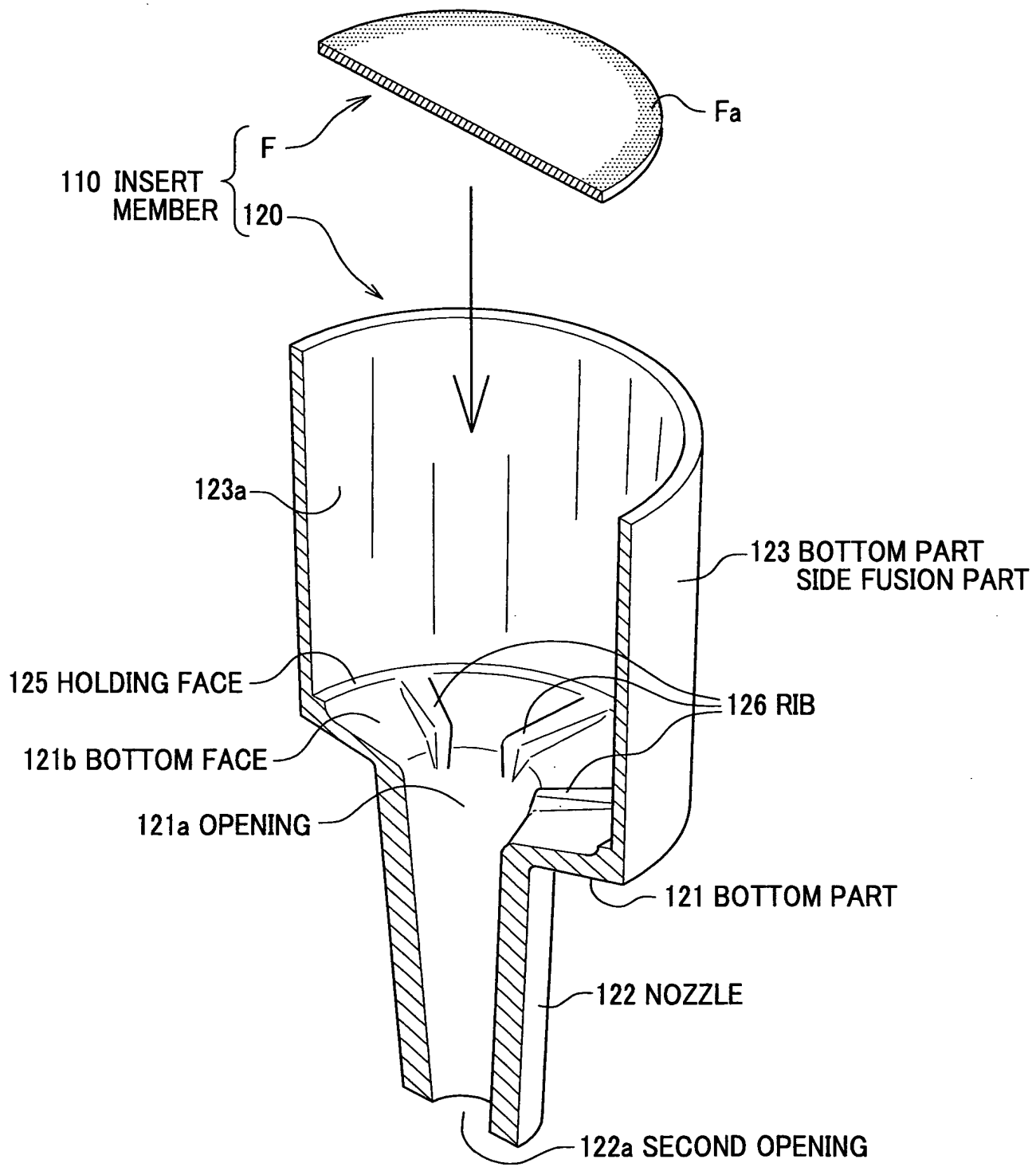
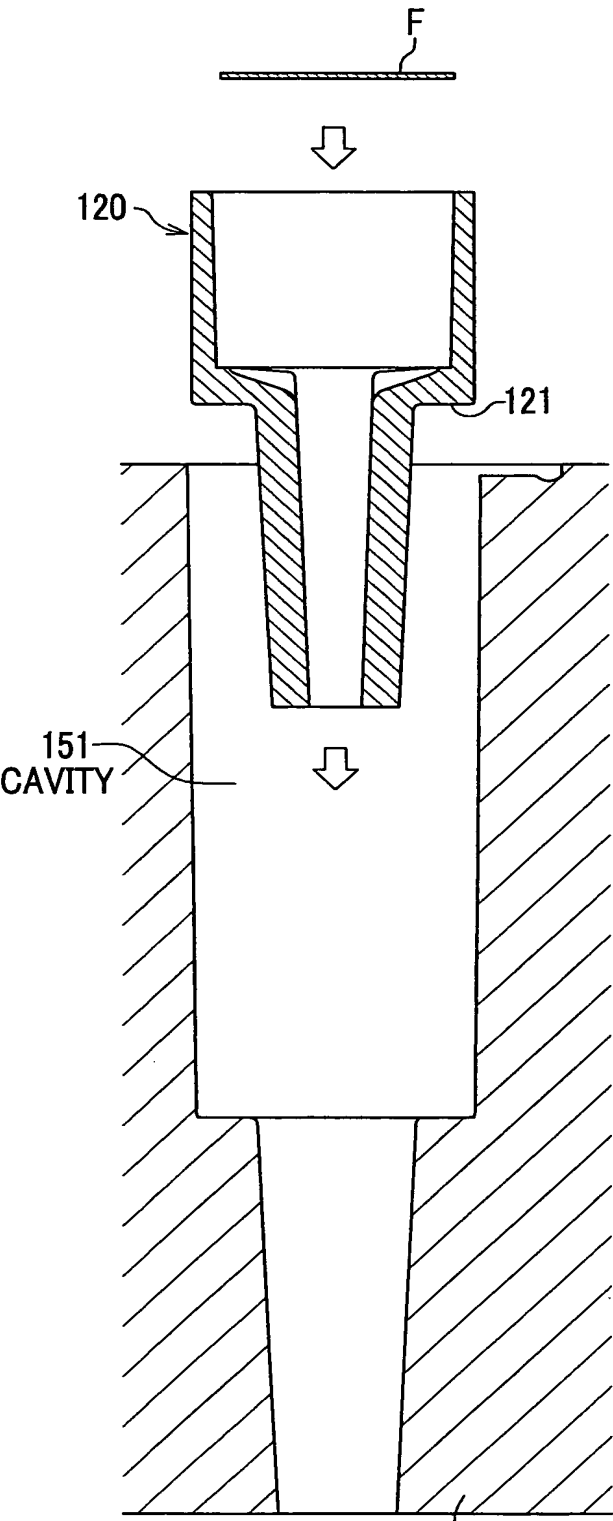
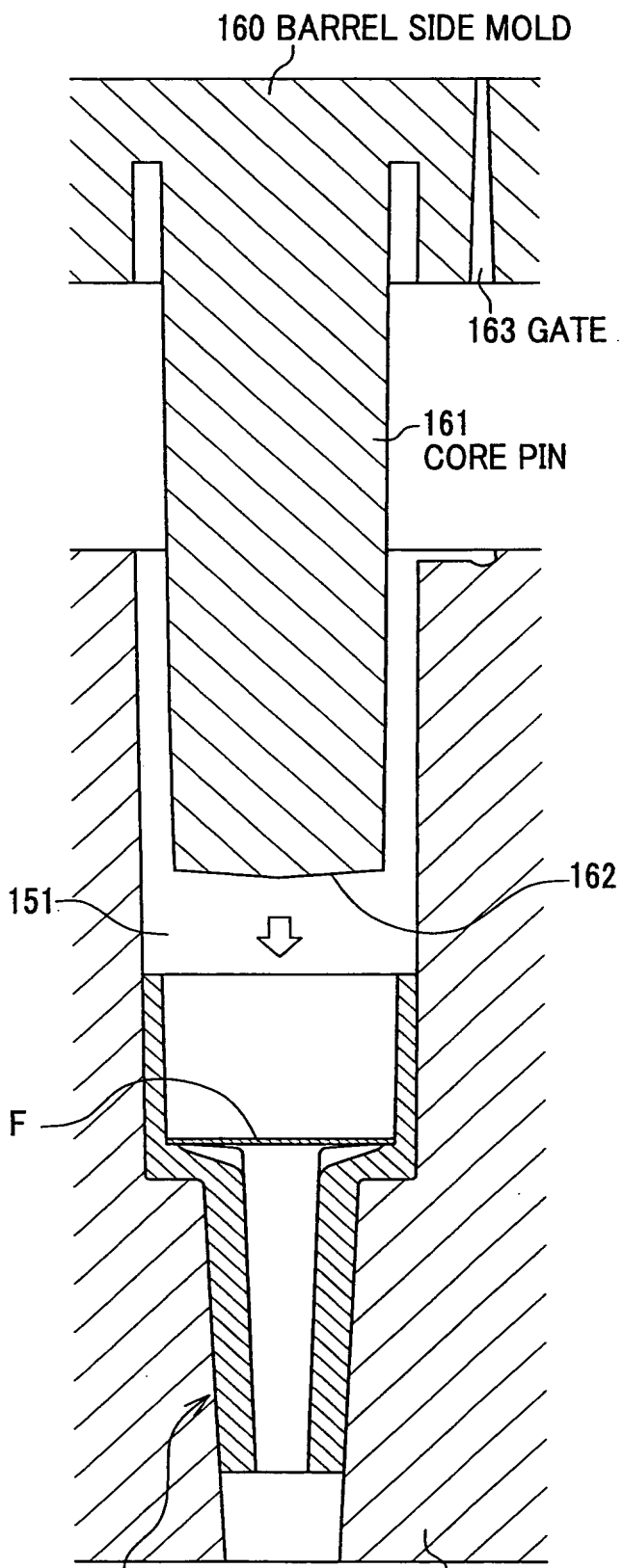


FIG.3(a)



150 BOTTOM PART SIDE MOLD

FIG.3(b)



110(120) 150

FIG.4(a)

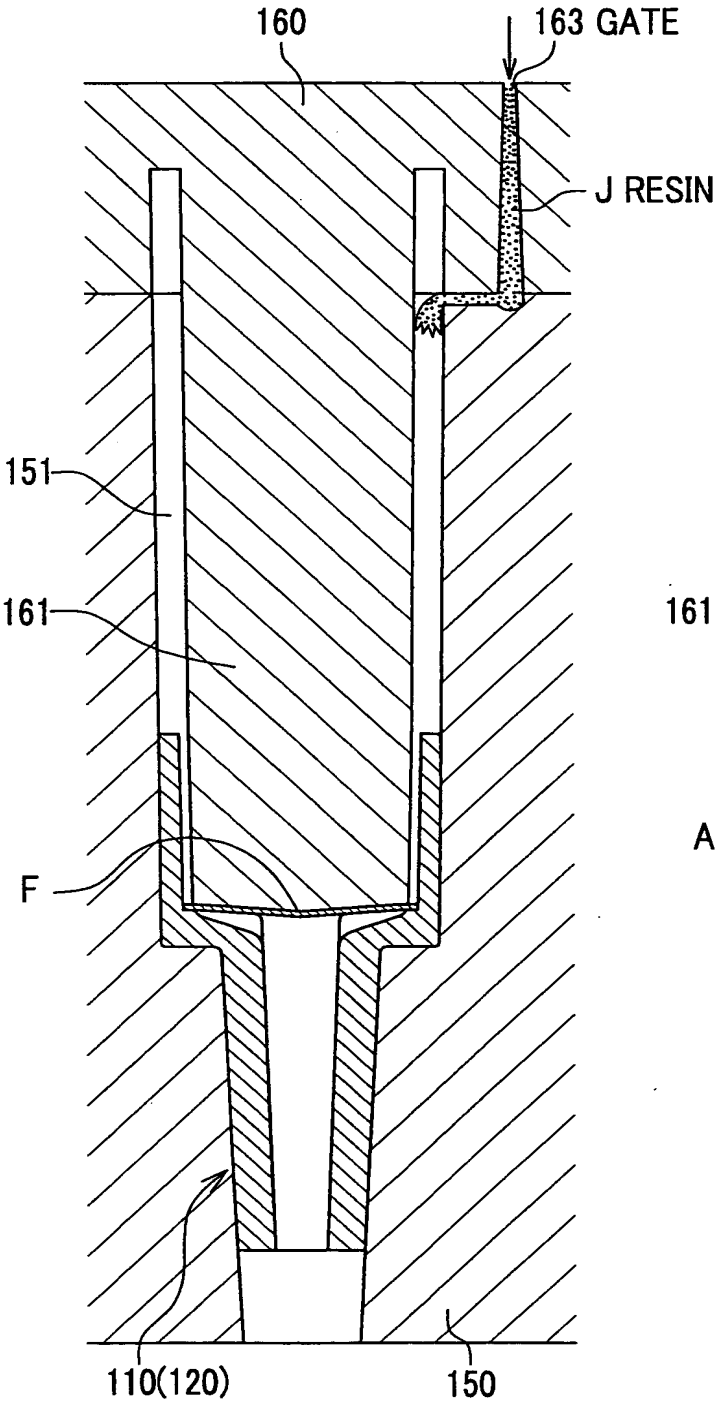
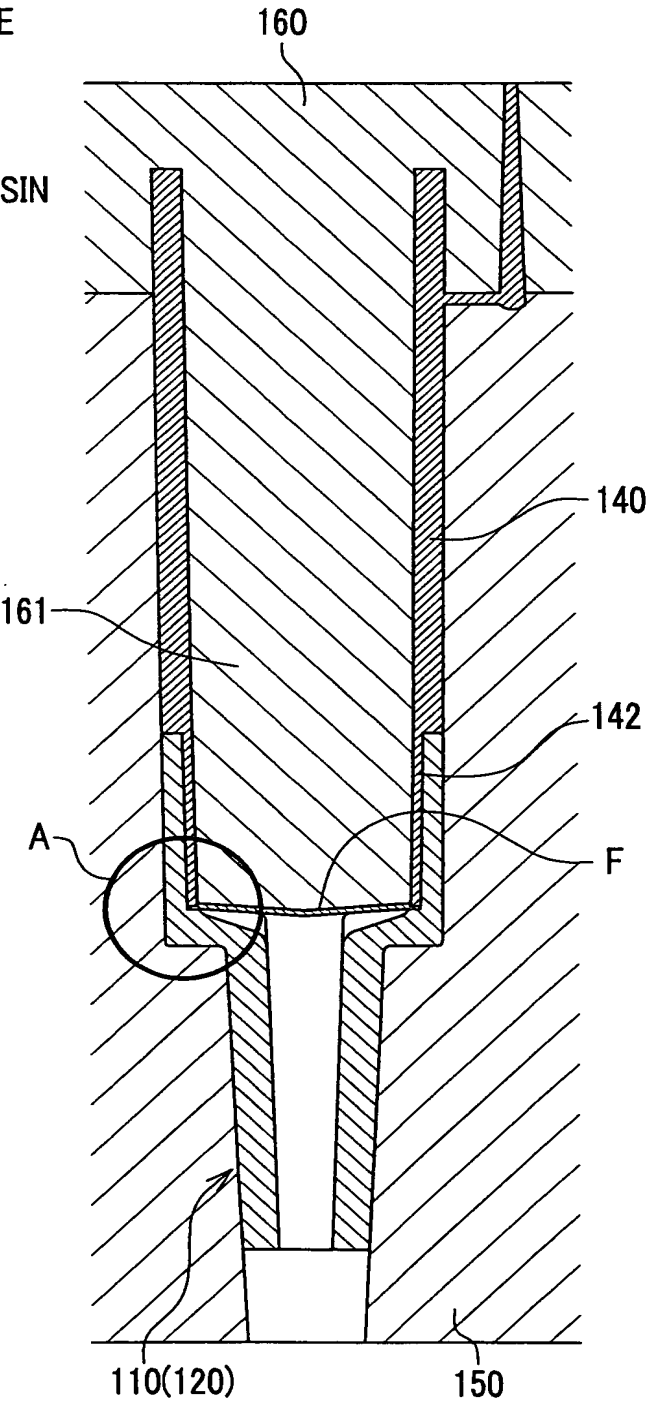
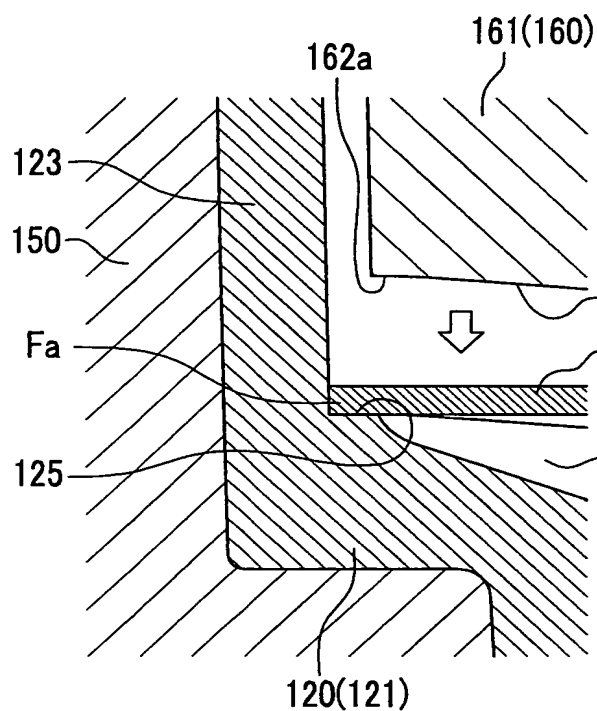


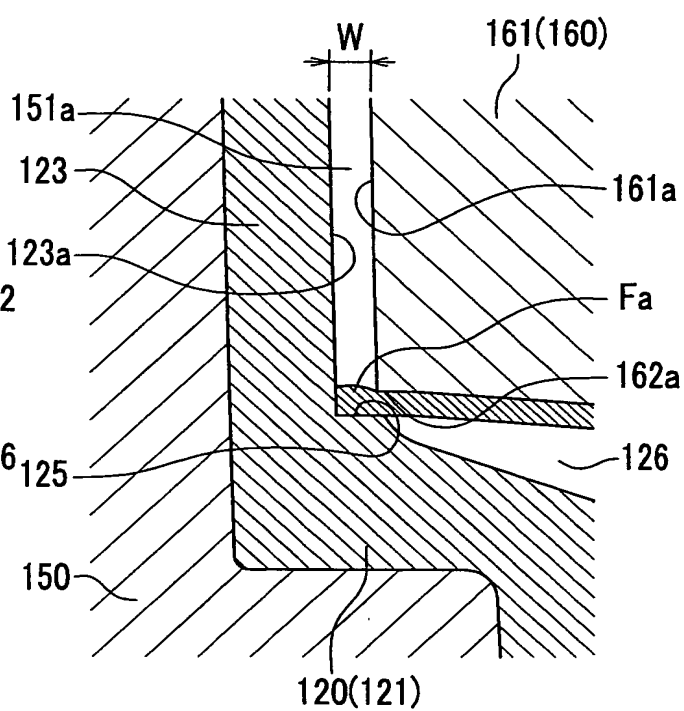
FIG.4(b)



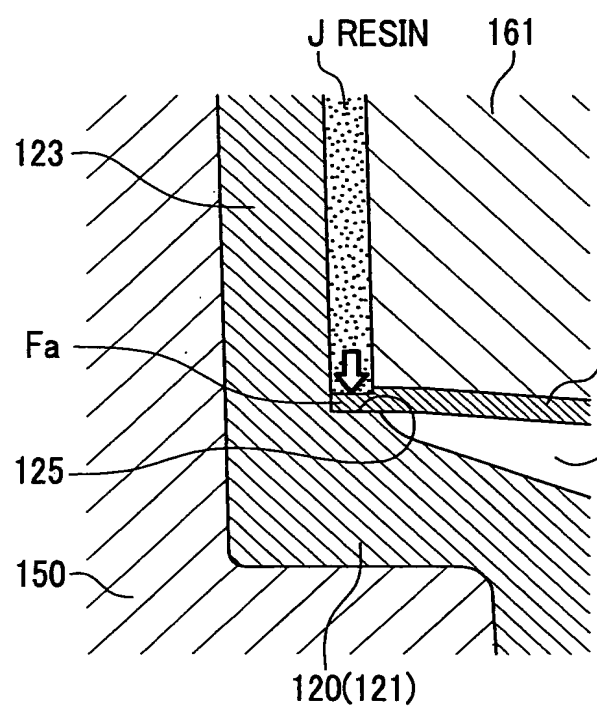
**FIG.5(a)**



**FIG.5(b)**



**FIG.5(c)**



**FIG.5(d)**

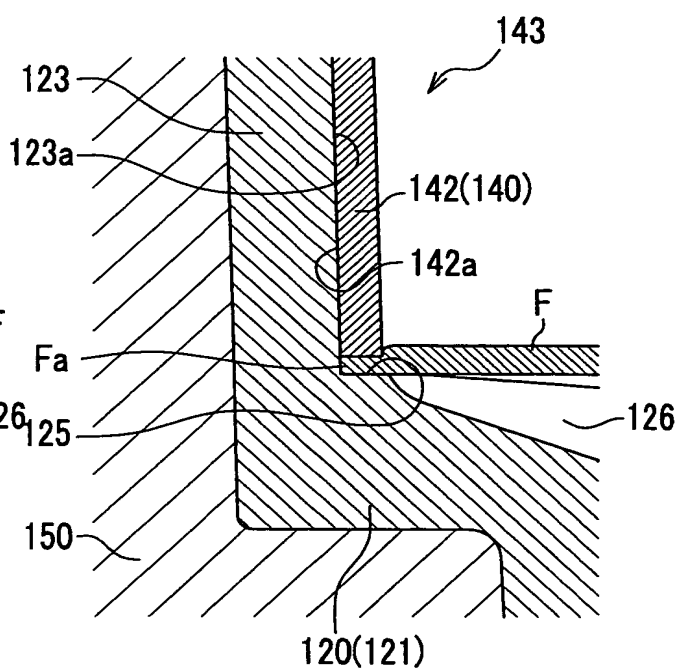


FIG.6

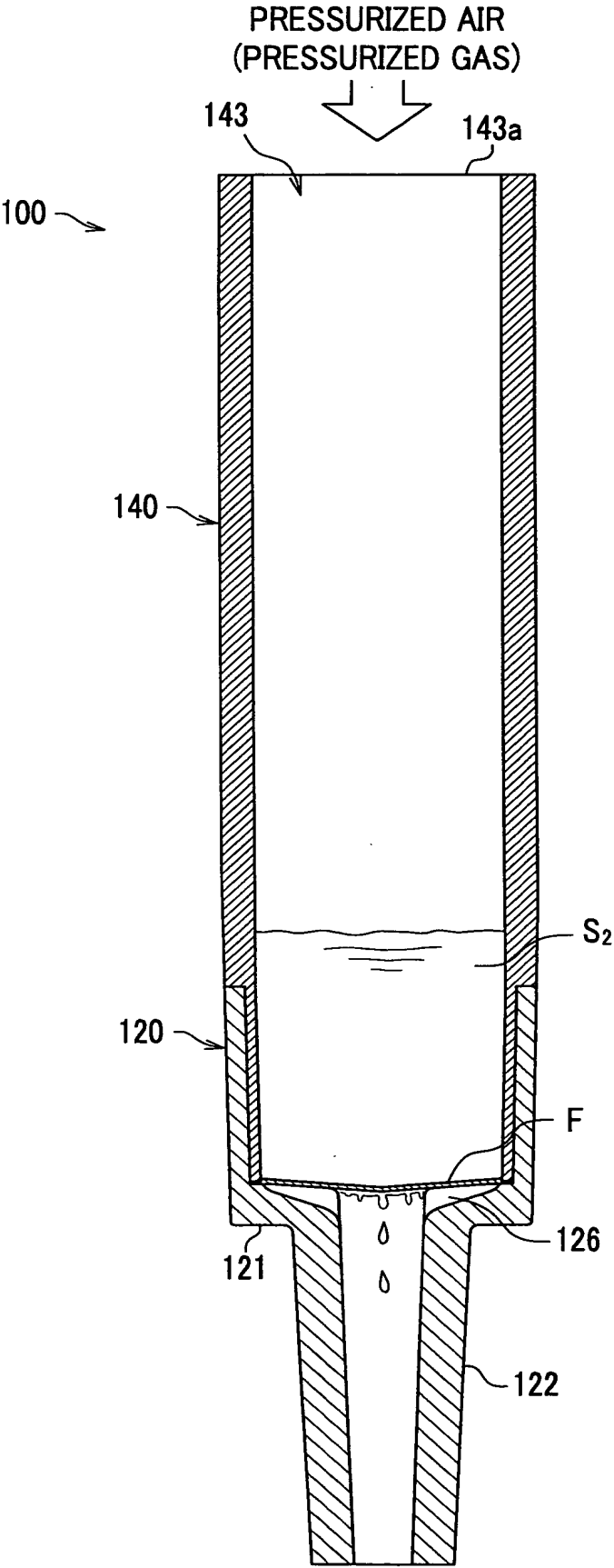


FIG. 7

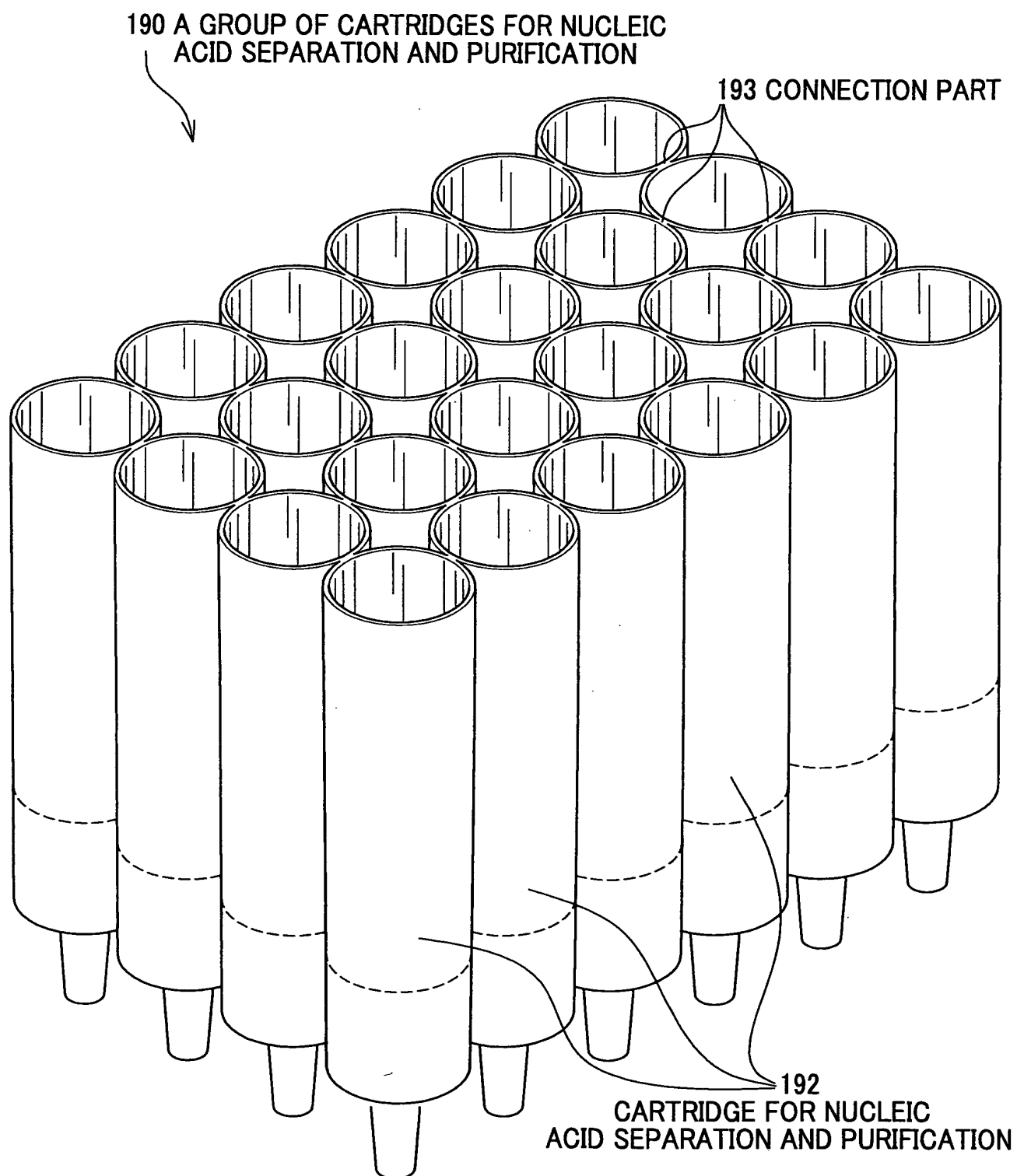
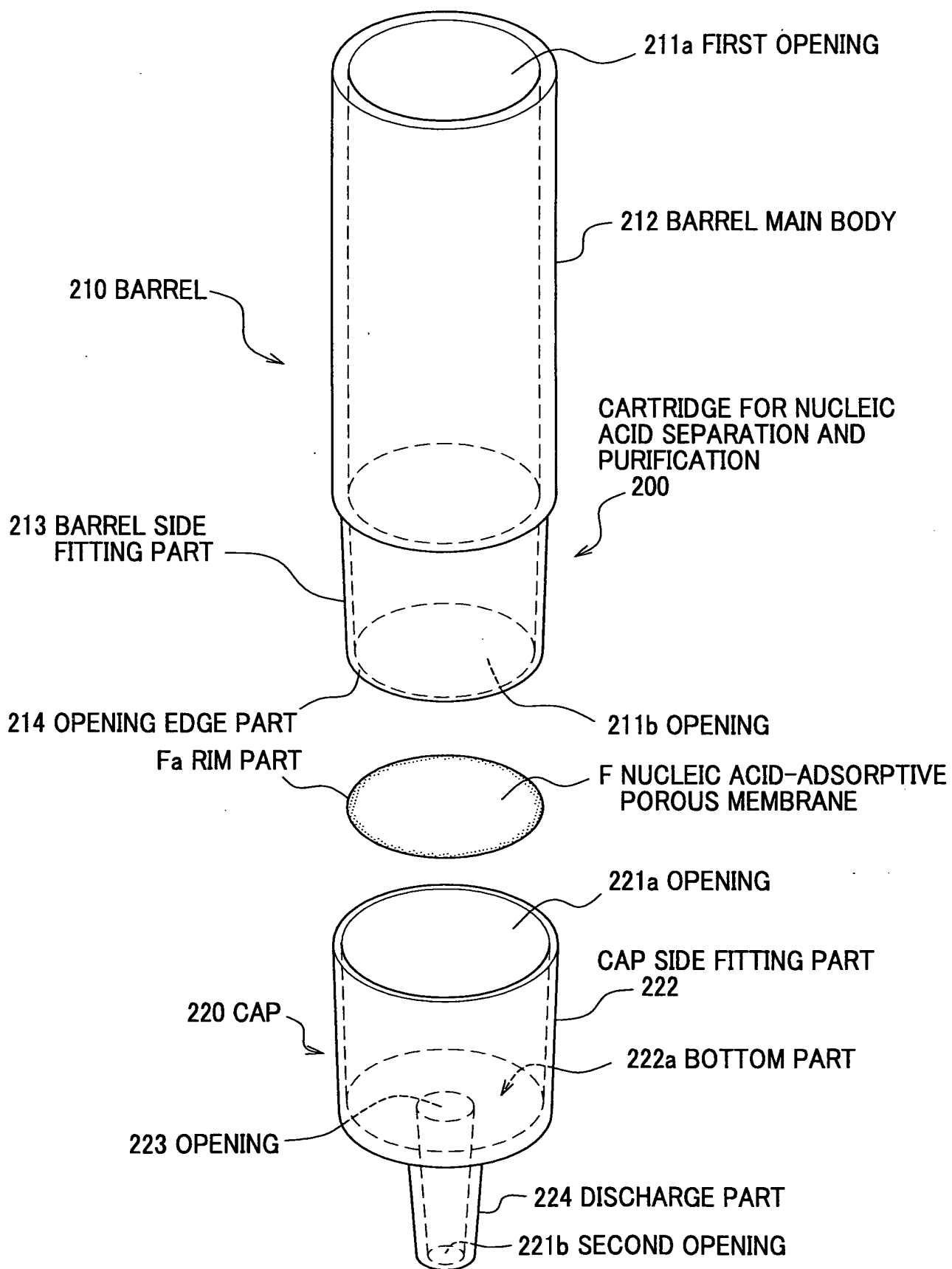


FIG.8





**FIG.9**

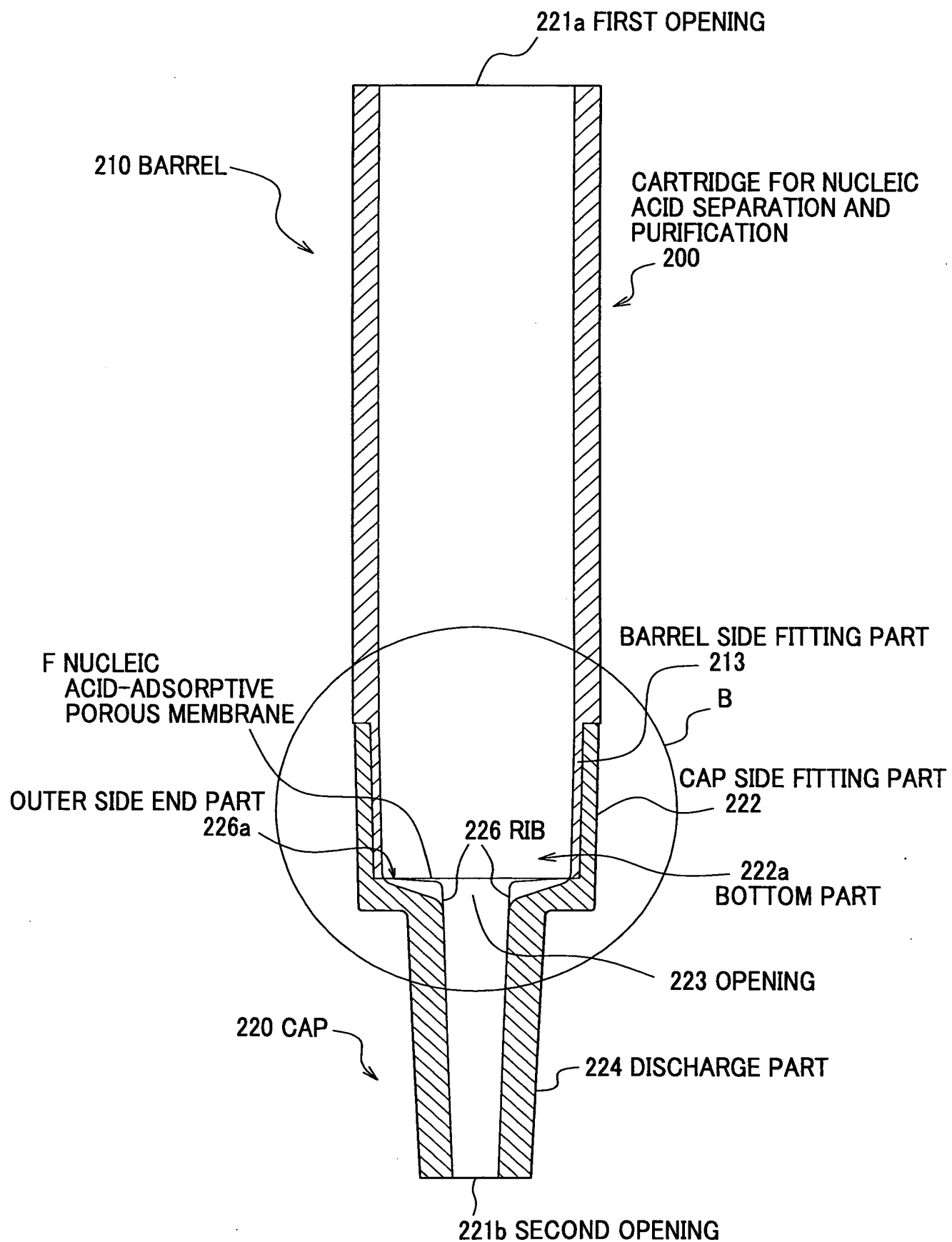


FIG. 10

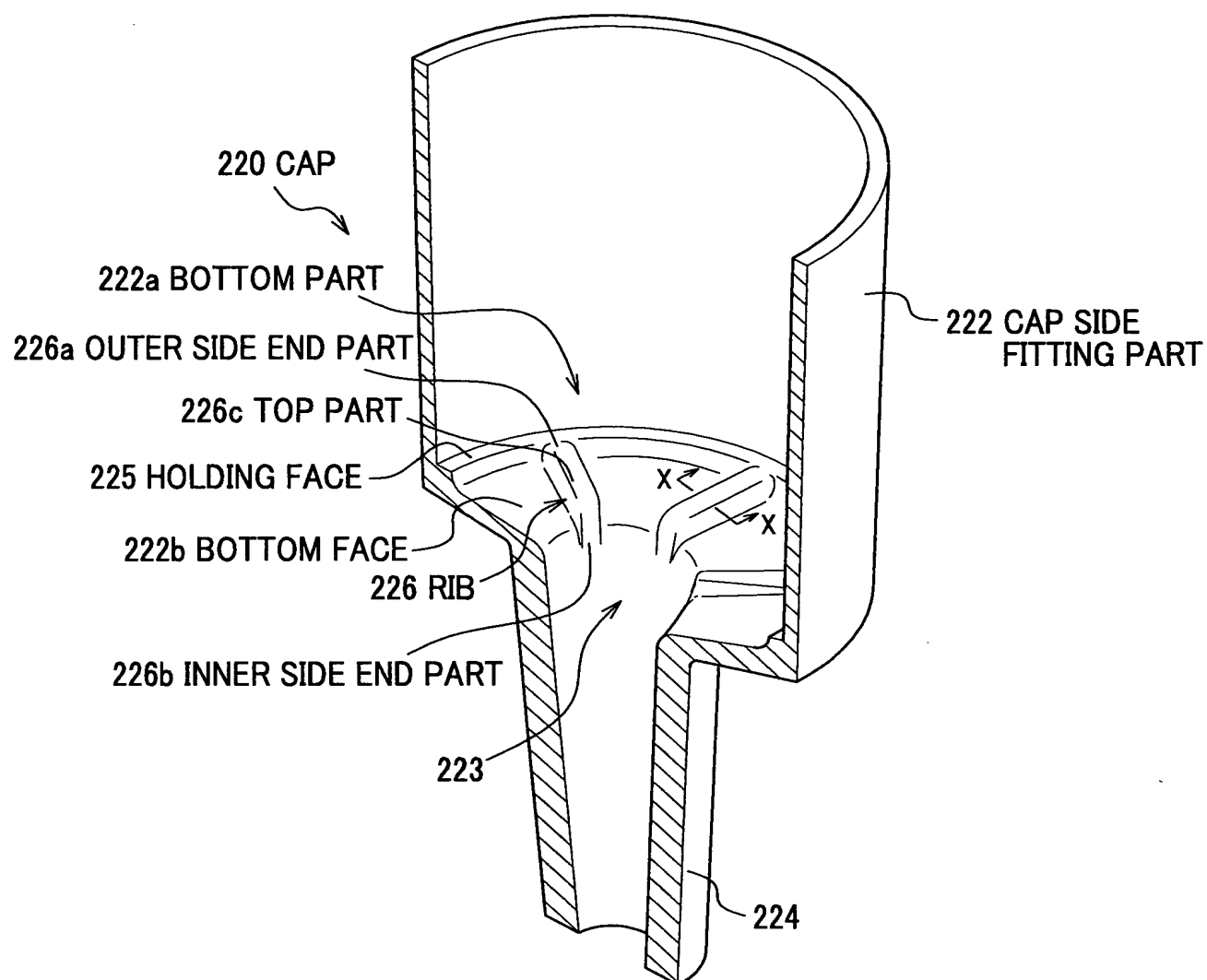
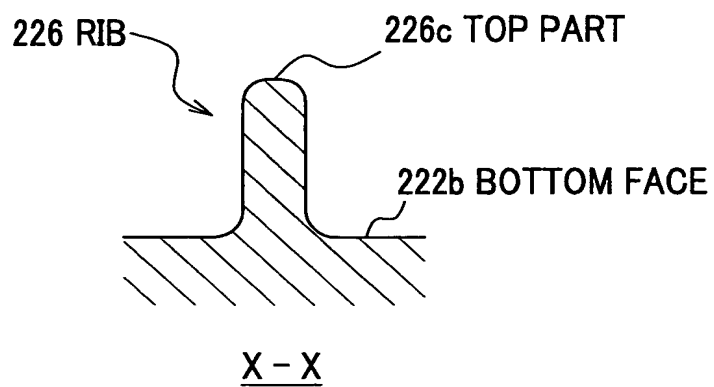
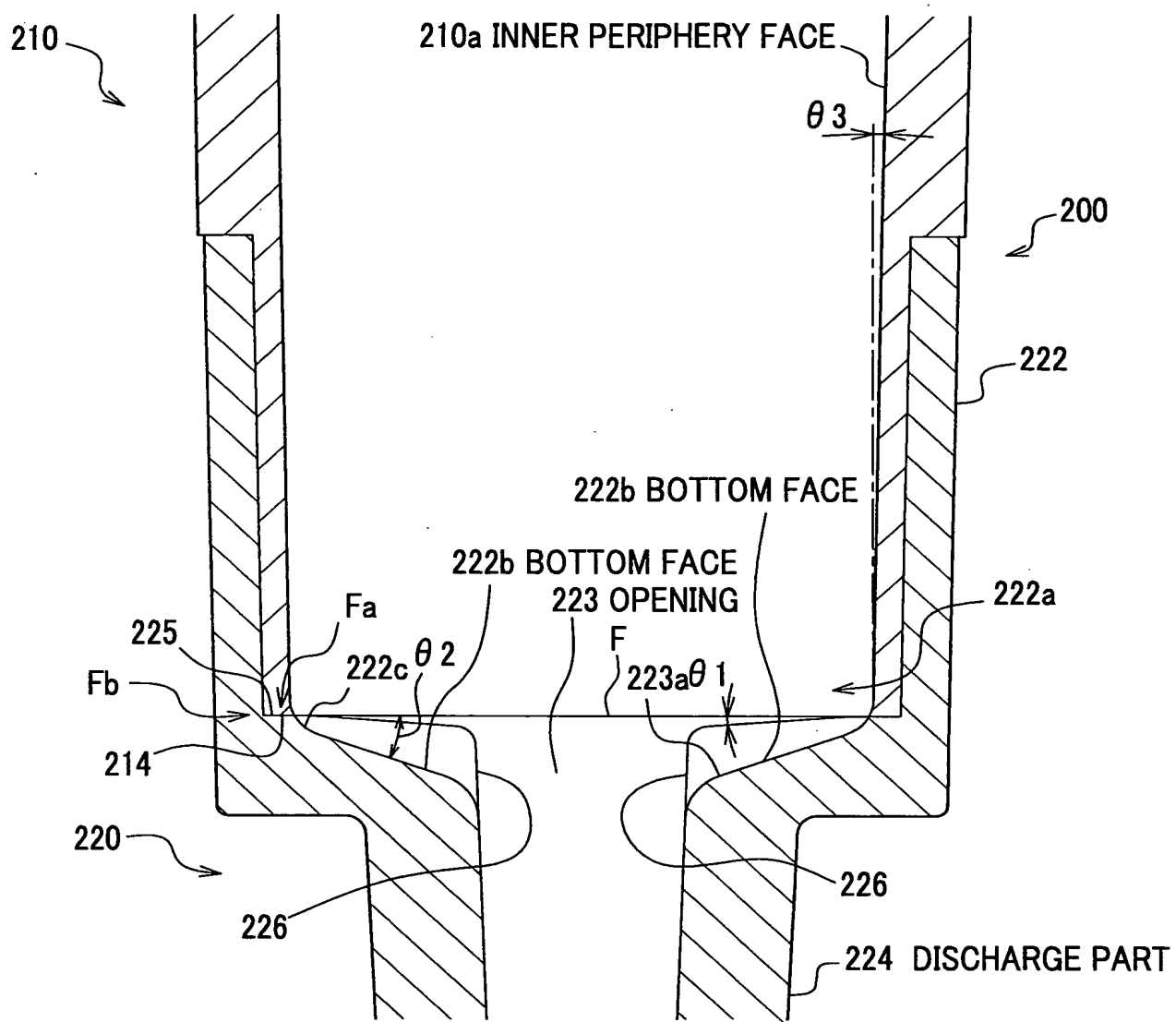


FIG. 11



**FIG.12**



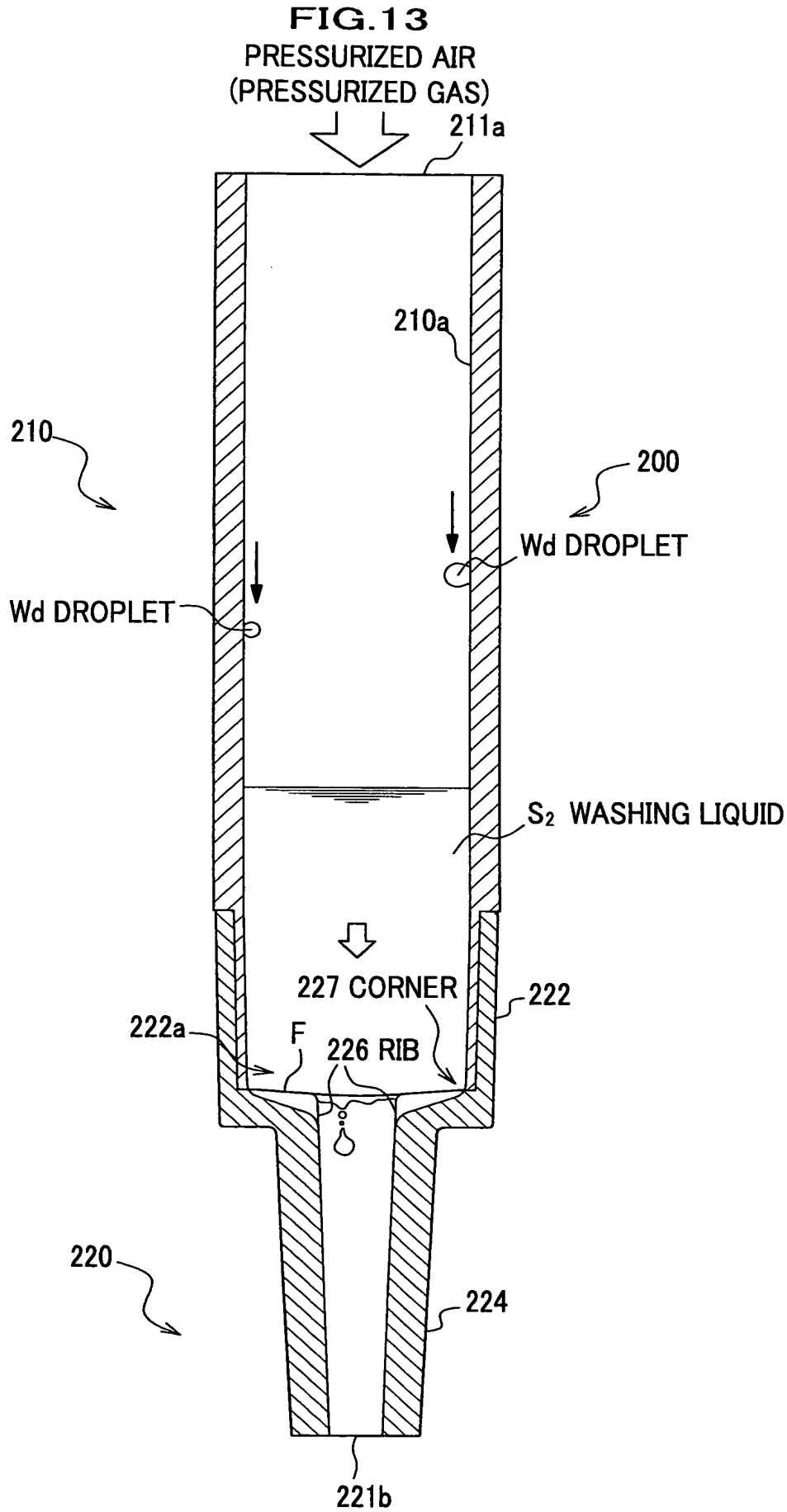
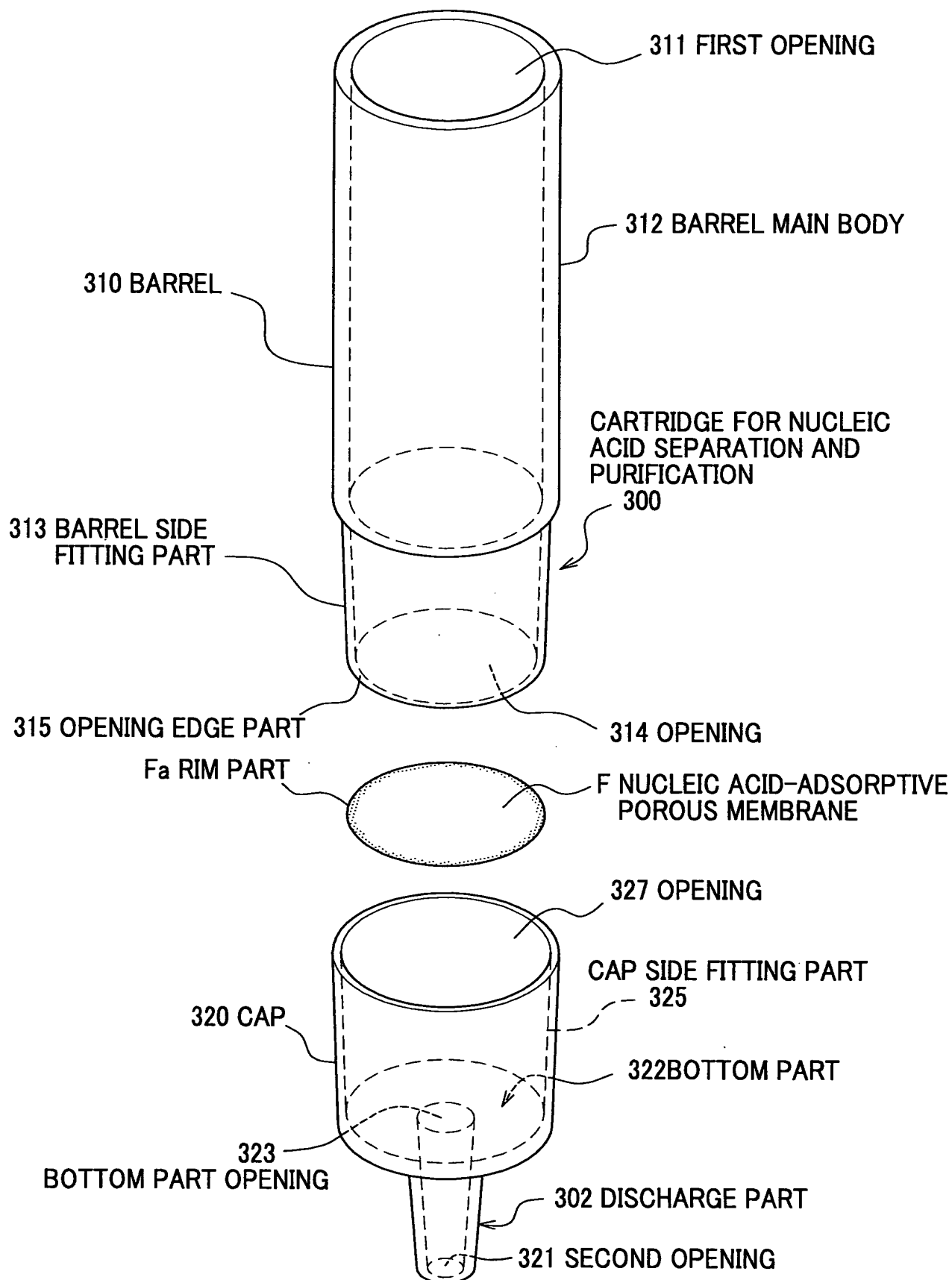


FIG. 14



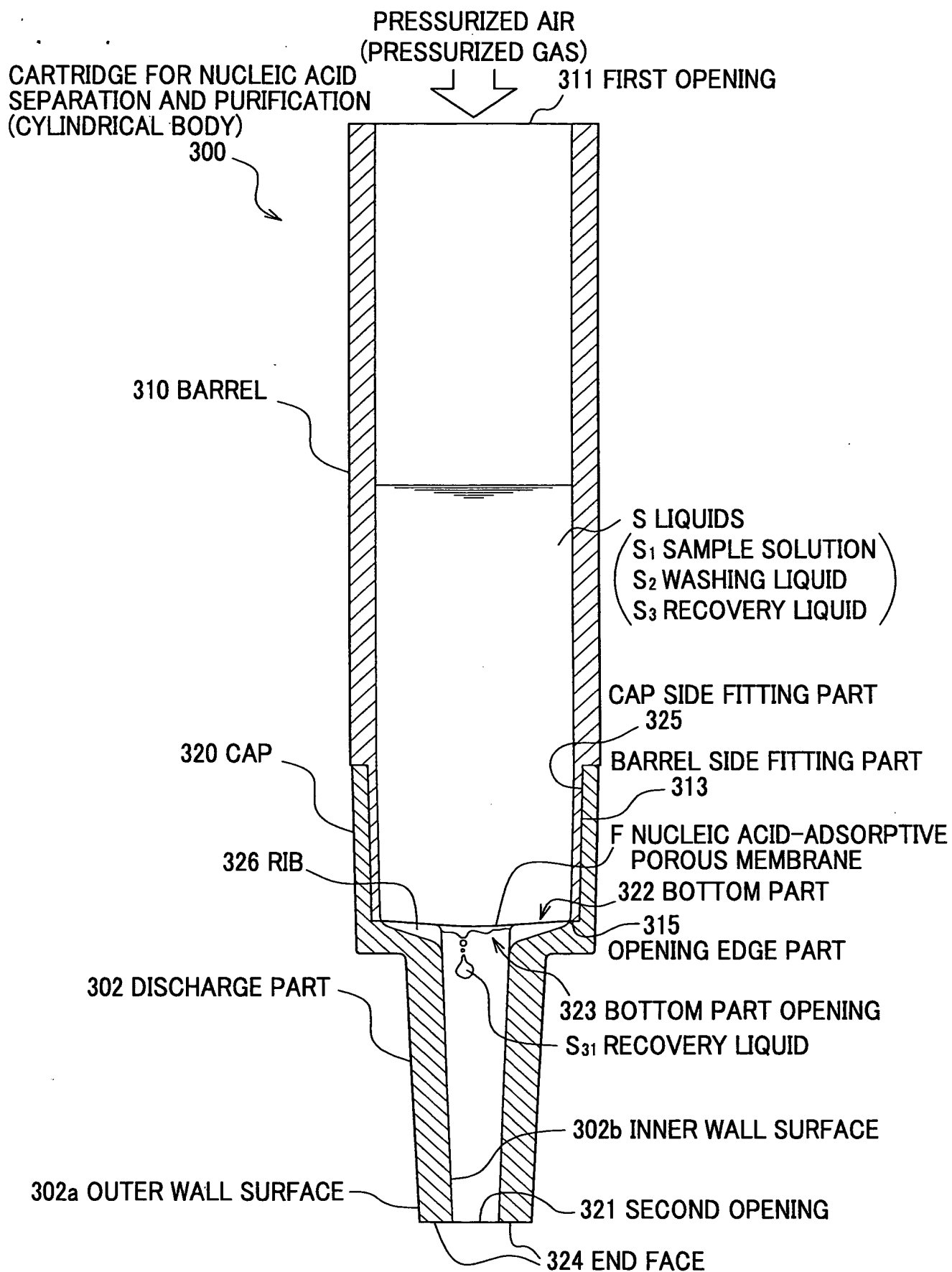
**FIG. 15**

FIG. 16

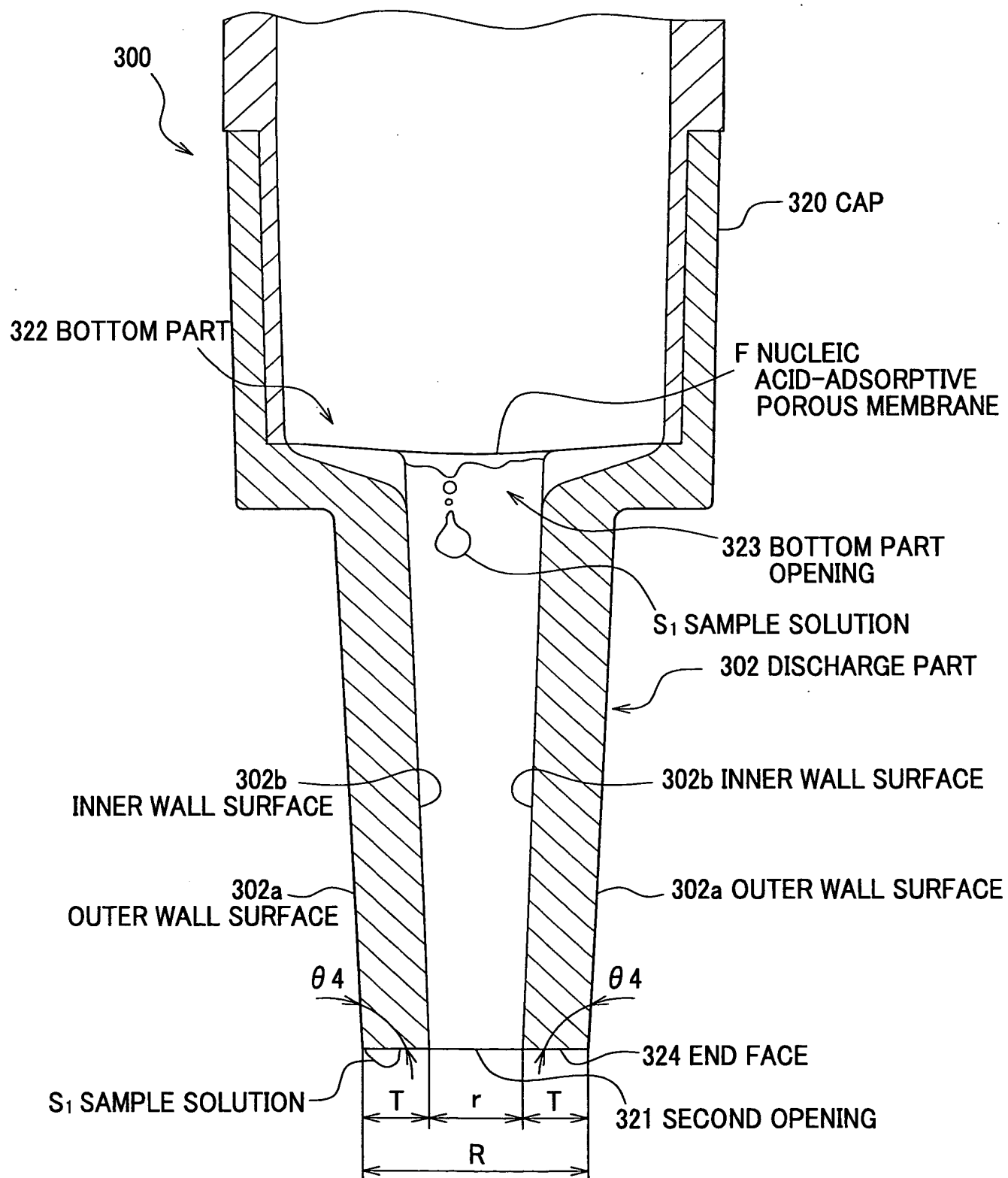


FIG.17

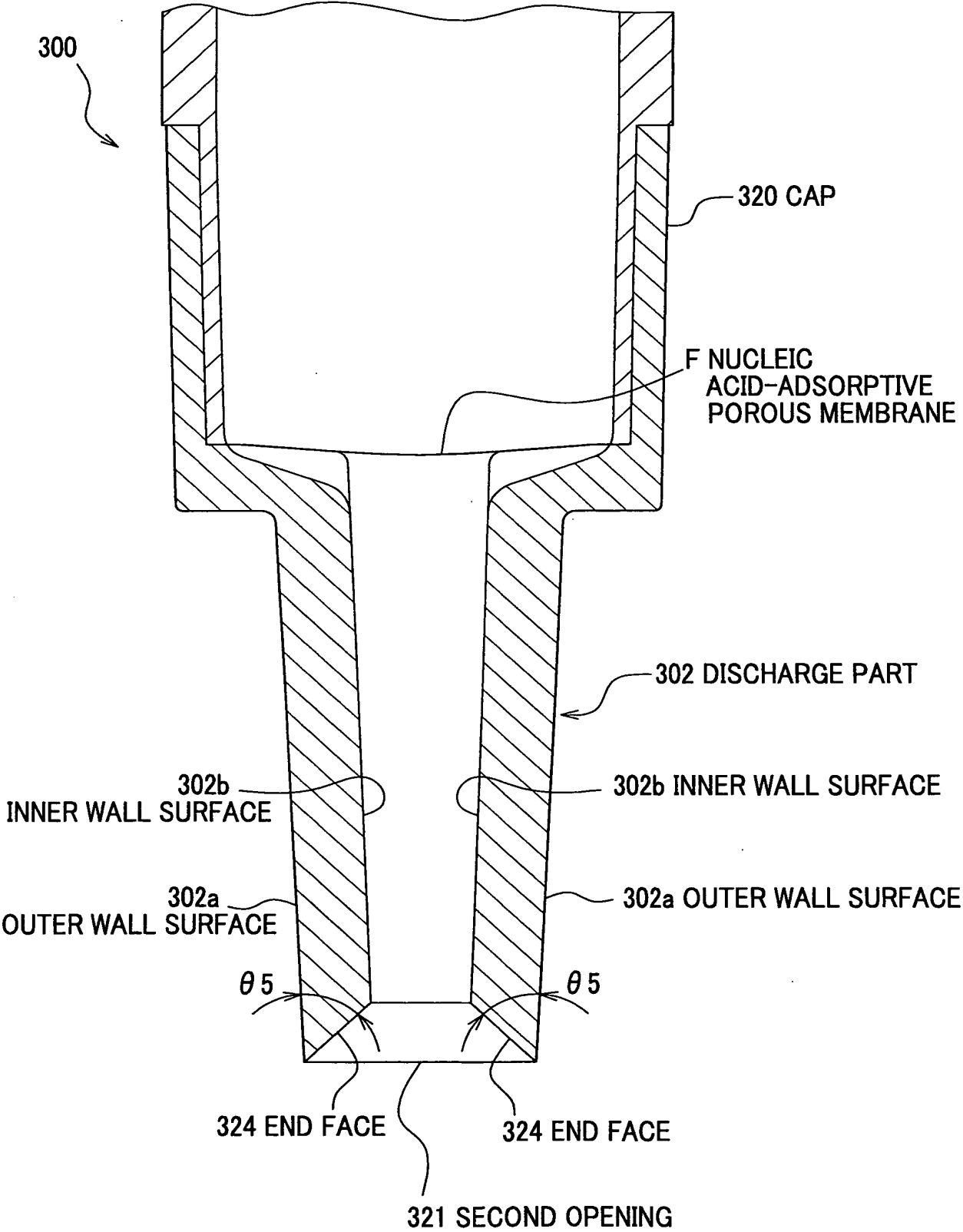




FIG. 18

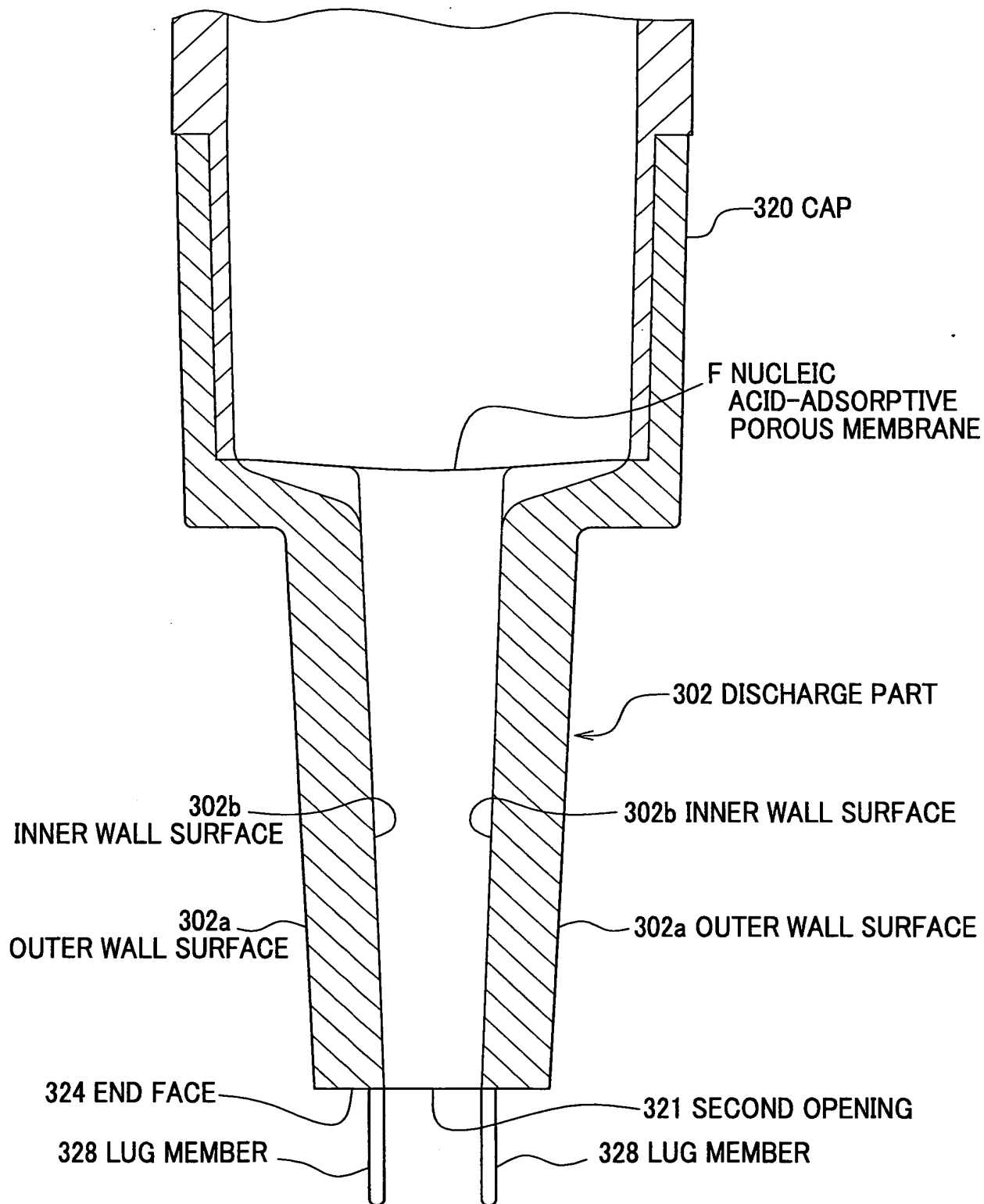


FIG. 19

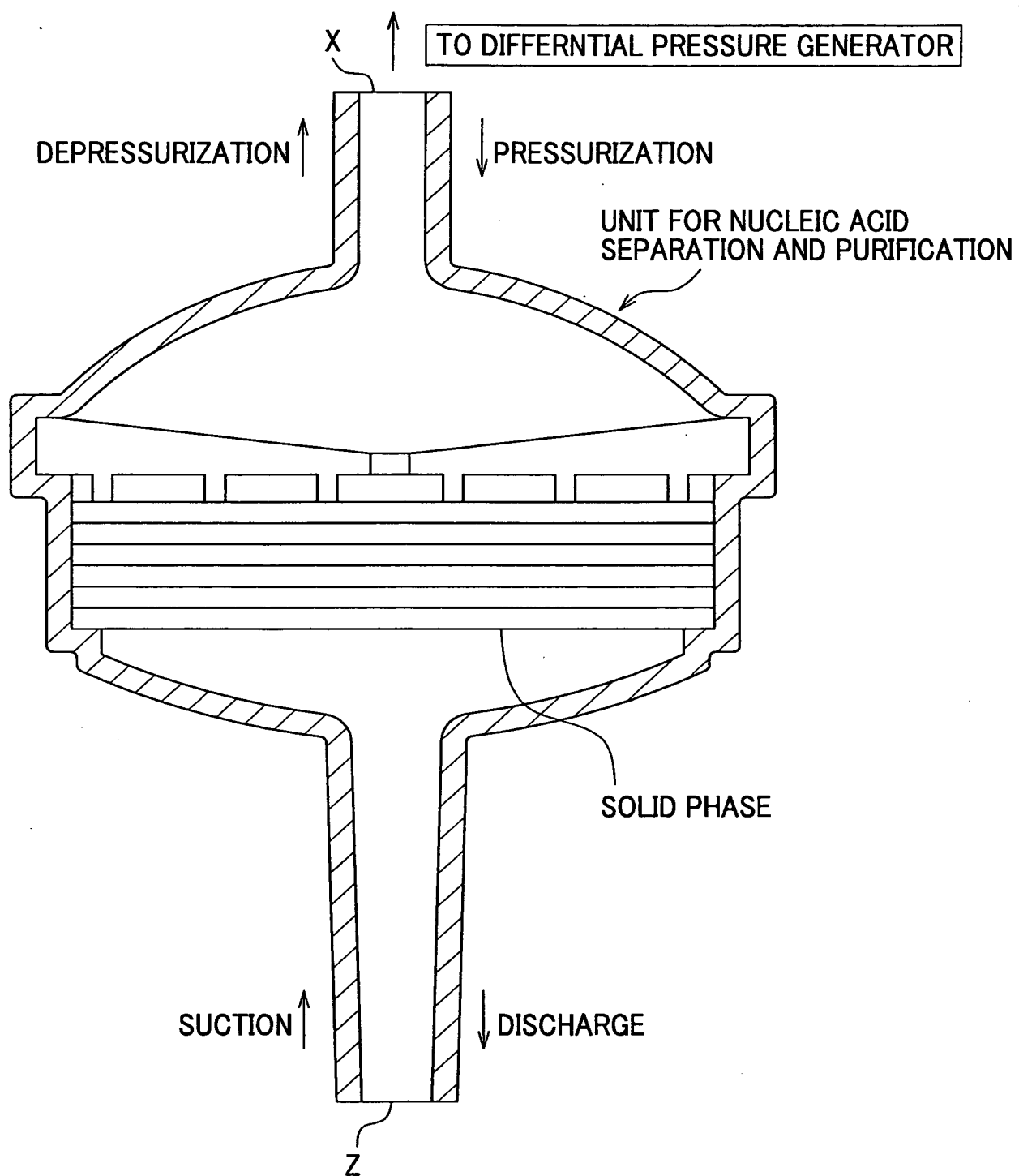


FIG. 20

